

3-way Control Valve type M3F-I

Cast iron, PN 10, DN 150 mm

0-2.3.12-B

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TECHNICAL DATA

Materials:

- Valve body	Cast iron EN-GJS-400-15
- Seats and cone	Alu bronze CuAL10Fe5Ni5
- Spindle	Stainless steel (W.no. 1.4436)
- O-ring	90 NBR
- Gasket	Reinz-AFM34
Nominal pressure	PN 10
Seating	Two balanced single seats
Flow characteristic	Almost linear
Flanges drilled according to	EN 1092-2 PN 10
Counter flanges	DIN 2632
Leakage rate	0,5 %
Regulating capability	Kvs/Kvr > 25

For regulating of process and central heating plants

Important note

In case the valves are applied as diverting valves, the pressure drop will increase by 35% and the k_{vs} -value will decrease by 14% as against mixing valves.

Subject to change without notice.

APPLICATIONS

Control valves type M3F-I are designed for regulating of water, lubricating oil and other liquid media and can be mounted in the pipe system as either mixing or diverting valves. However when mounting as a diverting valve the pressure drop is increased, compared with mounting as a mixing valve. See "Important note" under Technical Data. The valves are used in conjunction with our temperature regulators for controlling industrial processes, district and central heating plants and marine installations.

DESIGN

The valve components - seats and cone are made of alu bronze, the spindle is made of stainless steel. The valve body is made of cast iron EN-GJS-400-15 with flanges drilled according to EN 1092-2. The connection thread for the actuator is G1B ISO 228. The valves have two balanced single seats. The leakage rate is less than 0.5% of the full flow (according to VDI/VDE 2174).

FUNCTION

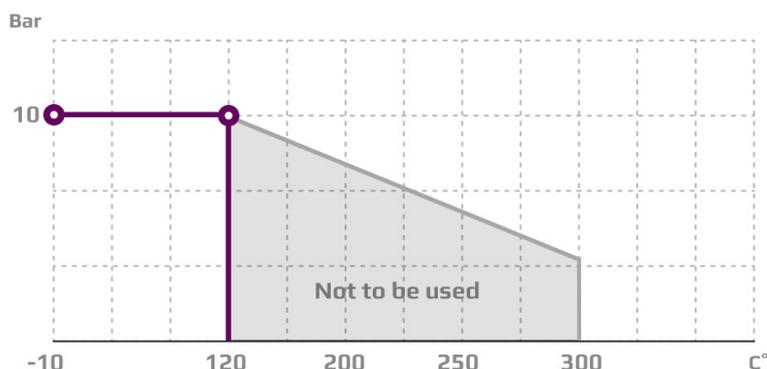
Without an actuator being installed, connection B-AB is fully open and connection A-AB completely closed, by means of a spring. By increasing pressure on the spindle, the opening of the ports changes proportionally to the travel of the spindle, and when the spindle is pressed to the bottom, connection A-AB is fully open and connection B-AB completely closed.

FEATURES

- Can be used for both mixing and diverting
- Simple design secures reliable controls and reduces costly downtime.
- Location of the pack box in the actuator makes the valve service friendly

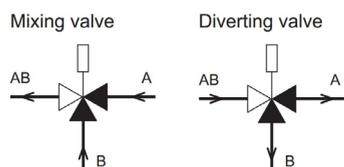
PRESSURE/TEMPERATURE DIAGRAM

According to DIN 2401



PORT NUMBERING

The ports of valves type M3F-I are marked with the letters AB, A and B.



Port AB
Port A
Port B

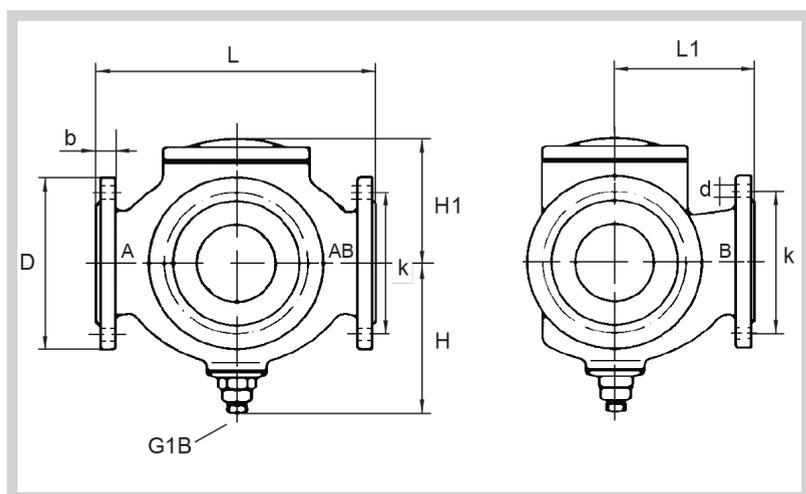
common port always open
closes at load on spindle
opens at load on spindle



MOUNTING

The valves can be installed with vertical as well as horizontal spindles. The valves must be mounted in a way that the valve actuator will be exposed to a minimum of moisture and unnecessary vibrations.

DIMENSION SKETCH



Type	L mm	L1 mm	H mm	H1 mm	D (dia.) mm	b mm	k (dia.) mm	d mm dia. (number)
150 M3F-I	480	270	280	189	285	24	240	22x(8)

SPECIFICATIONS

Type	Flange connection DN in mm	Opening mm	Mixing valve k_{vs} -value m^3/h	Divertng valve k_{vs} -value m^3/h	Lifting height mm	Weight kg
150 M3F-I	150	150	310	267	20	111