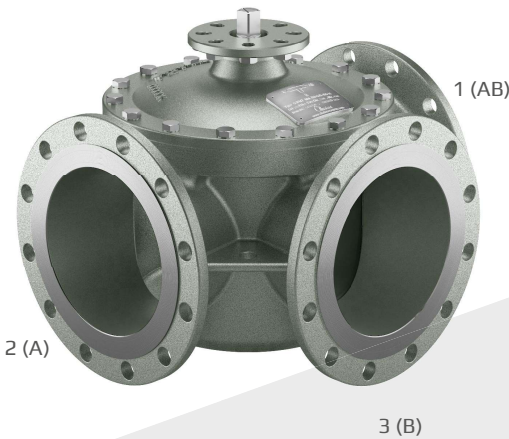


3-way Control Valve type S3FM-TR (AB-Right)

Stainless Steel, PN25, DN 65 – 125 mm / PN16, DN150 - 300 mm / PN10, DN 350 - 800 mm

O-2.7.01-D

Page 1 of 4



APPLICATIONS

Control valve type S3FM-T is a three way control valve with a slide for quarter turn operation, designed for most industrial fluids and aggressive media.

DESIGN

The valve body and the valve slide are made of stainless steel AISI316. The valve flanges are drilled according to EN 1092-2. Optional: ANSI, JIS and Grooved Victaulic Joints. Valves can also be supplied in AB-Left configuration (data sheet 2.7.02) and AB-Middle (data sheet 2.7.03)

FUNCTION

The slide is firmly connected with the actuator spindle. When the slide is in the one outer position by turning the spindle, connection A-AB is fully open and connection B-AB is fully closed. In the other outer position connection A-AB is fully closed and connection B-AB is fully open. In the intermediate positions the opening degrees change proportionally. The valve has a minimum gap between body and slide. To minimize the leakage an O-ring is mounted in a groove on the slide.

TECHNICAL DATA

Materials:

- Valve body, slide	Stainless steel - AISI316/ (Option DUPLEX)
- O-ring	A75H
- U-ring	PTFE
Flow characteristic	Almost linear
Leakage rate	Max. 0.5%
Regulating capability	Kvs/Kvr > 25

Flanges	EN 1092-2 PN 10/16
- Option	JIS B 2210 5K, ANSI, Grooved Victaulic Joints

Counter flanges (suggested for EN1092-2)

DIN 2632 – PN 10
DIN 2633 – PN 16

Max. pressure Δp_L , against which the valve can close:

- DN 65 - 125	25 bar
- DN 150-300	16 bar
- DN 350-800	10 bar

Nominal pressure

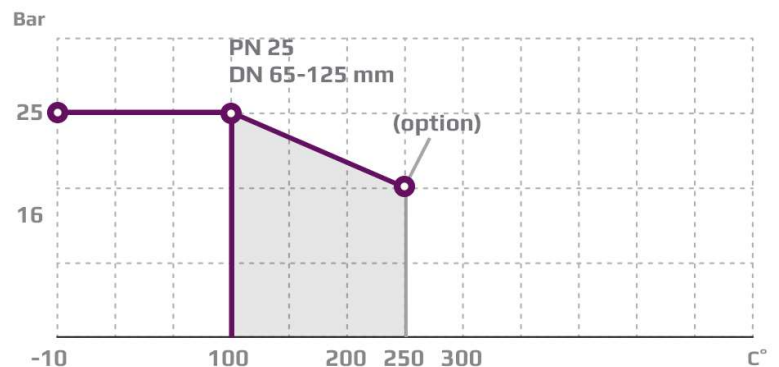
- DN 65-125:	PN 25, max. 100 °C (optional 250°C)
- DN 150-300:	PN 16, max. 100 °C (optional 250°C)
- DN 350-800:	PN 10, max. 100 °C (optional 250°C)

FEATURES

- Simple design secures reliable controls and reduces costly downtime.
- Low leakage rate secures energy savings and avoids overheating.
- Flexible choice of port placement
- Corrosion resistance
- Designed for high precision control

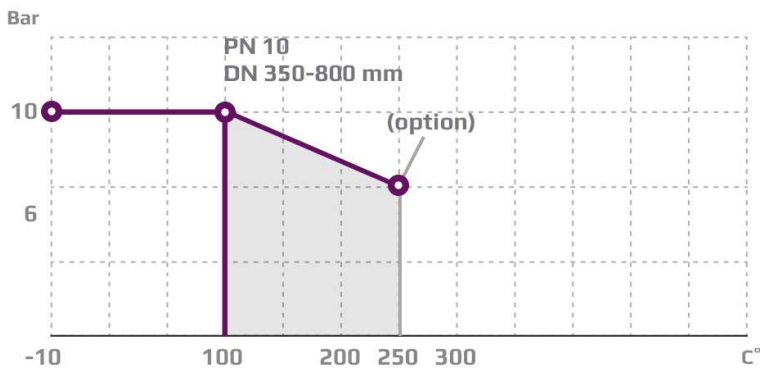
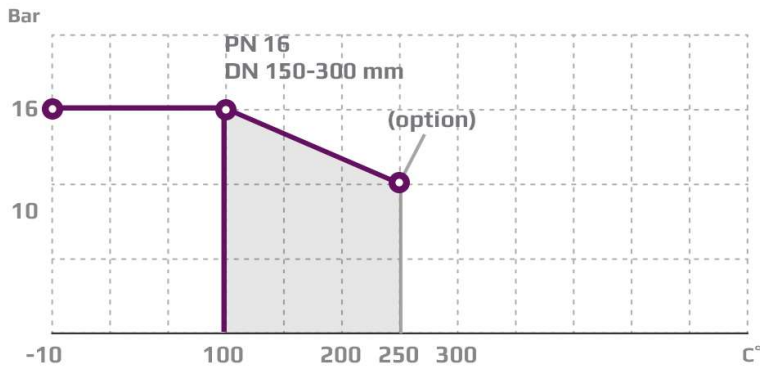
PRESSURE/TEMPERATURE DIAGRAM

According to DIN 2401



PRESSURE/TEMPERATURE DIAGRAM

According to DIN 2401



PORT NUMBERING



MOUNTING

The valve connections are marked A, B and AB. The slide is operating between A and B. Check slide position before installation in the pipe. The slide position is marked on the top of the shaft. The valves can be installed with vertical as well as horizontal spindles. The valves must be mounted in a way that the valve actuator will be exposed to a minimum of moisture and unnecessary vibrations.

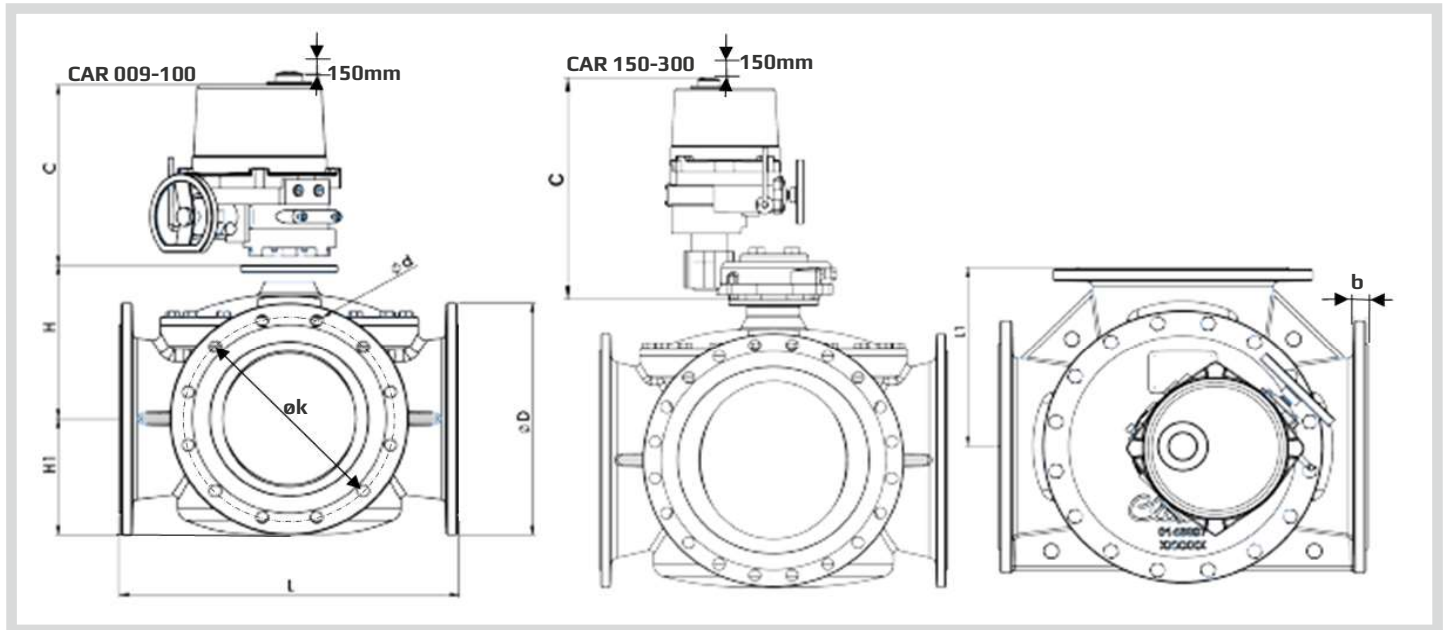
3-way Control Valve type S3FM-TR (AB-Right)

Stainless Steel, PN25, DN 65 – 125 mm / PN16, DN150 - 300 mm / PN10, DN 350 - 800 mm

O-2.7.01-D

Page 3 of 4

DIMENSION SKETCH



Type	EN 1092-2							ANSI Class 150			JIS B 2210 5K			JIS B 2210 10K				
	L (mm)	L1 (mm)	H (mm)	H1 (mm)	b (mm)	C (mm)	D (dia.) (mm)	k (dia.) (mm)	d mm dia. (number)	D (dia.) (mm)	k (dia.) (mm)	d mm dia. (number)	D (dia.) (mm)	k (dia.) (mm)	d mm dia. (number)	D (dia.) (mm)	k (dia.) (mm)	d mm dia. (number)
65 G3FM-TR	292	146	135	92	19	273	185	145	19x(8)	180	140	19x(4)	155	130	15x(4)	175	140	19x(4)
80 G3FM-TR	292	146	140	94	20	273	200	160	19x(8)	190	152	19x(4)	180	145	19x(4)	185	150	19x(8)
100 G3FM-TR	350	175	158	112	17	273	235	190	23x(8)	230	190.9	19x(8)	200	165	19x(8)	210	175	19x(8)
125 G3FM-TR	400	200	179	123	19	273	270	220	28x(8)	255	216	22x(8)	235	200	19x(8)	250	210	23x(8)
150 G3FM-TR	437	218.5	196	139	19	276	285	240	23x(8)	280	241	22x(8)	265	230	19x(8)	280	240	23x(8)
200 G3FM-TR	530	265	232	169	20	361	340	295	23x(12)	343	299	23x(8)	320	280	23x(8)	320	290	23x(12)
250 G3FM-TR	592	296	272	199	22	361	400	355	28x(12)	407	362	26x(12)	385	345	23x(12)	400	355	25x(12)
300 G3FM-TR	649	324.5	302	227	25	361	455	410	28x(12)	483	432	26x(12)	430	390	23x(12)	445	400	25x(16)
350 G3FM-TR	717	358.5	334.5	251.5	25	361	505	460	23x(16)	534	477	29x(12)	480	435	25x(12)	490	445	25x(16)
400 G3FM-TR	770	385	370	282	25	361	565	515	28x(16)	597	540	29x(16)	540	495	25x(16)	560	510	27x(16)
450 G3FM-TR	820	410	391	307	26	556	615	565	28x(20)	635	578	32x(16)	605	555	25x(16)	620	565	27x(20)
500 G3FM-TR	900	450	421	335	27	556	670	620	28x(20)	699	635	32x(20)	655	605	25x(20)	675	620	27x(20)
550 G3FM-TR	900	450	421	335	27	556	-	-	-	-	-	-	720	665	27x(20)	745	680	33x(20)
600 G3FM-TR	918	459	470	354	31	556	780	725	31x(20)	813	750	35x(20)	770	715	25x(20)	795	730	33x(24)
650 G3FM-TR	1050	525	534	426	37	556	-	-	-	-	-	-	825	770	27x(24)	845	780	33x(24)
800 G3FM-TR	1230	615	596	461	53	556	1085	990	34x(24) 50x(24) PN25	-	-	-	995	930	33x(24)	1020	950	33x(28)

SPECIFICATIONS

Type	Flange connection DN in mm	k_{vs} -value ⁽¹⁾ Mixing valve m ³ /h	k_{vs} -value ⁽¹⁾ Diverting valve m ³ /h	Torque Nm for inlet P*	Weight kg
65 S3FM-TR	65	95	120	60	28
80 S3FM-TR	80	122	154	65	32
100 S3FM-TR	100	175	220	120	47
125 S3FM-TR	125	245	330	200	64
150 S3FM-TR	150	395	425	200	71
200 S3FM-TR	200	800	1100	330	114
250 S3FM-TR	250	1500	2100	525	159
300 S3FM-TR	300	2000	2650	730	207
350 S3FM-TR	350	2530	3380	980	278
400 S3FM-TR	400	3050	3950	1370	346
450 S3FM-TR	450	3680	4480	1550	433
500 S3FM-TR	500	4150	5250	1920	563
550 S3FM-TR	550	4150	5250	1920	575
600 S3FM-TR	600	4800	6050	2950	TBC
650 S3FM-TR	650	6700	7800	TBC	1050
800 S3FM-TR	800	6200	8000	4000	2100

¹⁾ k_{vs} -value for port A and B 50% open.

*Torque calculated at max inlet P for:

DN 65 - 125 = 25 Bar

DN 150-300 = 16 Bar

DN 350-800 = 10 Bar