Pneumatic actuators type VT Single Acting

For 2 & 3-way valves type G/L/M/S 2FM-T & G/L/M/S 3FM-T

0-6.5.15 Page 1 of 3



TECHNICAL DATA

Materia	ls:
_	

Aluminum alloy Cap Piston Aluminum allov **Drive shaft** Alloy Steel Stainless steel Nut Washer Stainless steel Spring clip Spring steel **Position indicator** Nylon Indicator thrust bearing Stainless steel Bearing POM+PTFE Wear band Nylon Nylon Spring seat "o" ring NBR Spring High-carbon steel

Subject to change without notice.

APPLICATIONS

Pneumatic actuators type VT and are the main component of the automatic control system.

It is mainly used for rotary angle 90° to open and close the rotary Clorius valves.

Single-acting cylinders use one air port to allow compressed air to enter the cylinder to move the piston to the desired position, as well as an internal spring to return the piston to the "home" position when the air pressure is removed.

Actuators can work with SPRING OPEN or SPRING CLOSE functions Pneumatic actuators type VT has cooperated with manual override type KH or mounted directly on the valve.

VT actuators are made in accordance with the latest international standards and higher efficiency and reliability

QUALITY

Products manufactured acc. to ISO9001 standard.

Each individual actuator has been factory inspected and tested and given a serial number for full traceability.

A single compact design utilising identical body and end caps for both - double and single acting.

Full conformance to following latest specifications: ISO 5211, DIN 3337 and VDI/VDE 3845 for products interchangeability and easy mounting of solenoids, limit switches and other accessories.

FEATURES

VT series pneumatic actuators have an advantageous characteristic in:

- Reliability
- High performance
- Extensive products range allows the best versatility
- Compact and light
- VT piston rack and pinion design for compact construction, symmetric mounting position, high-cycle life and fast operation.
- Two independent external travel stop adjustments permit easy and precise adjustment of +/- 5° In both directions.
- This adjustment may be made in either the open or closed position and provides for accurate valve.
- Multiple bearings and guides on pistons and racks for precise operation, low friction, high cycle life and a blowout proof pinion shaft.
- Electroless nickel- plated blowout resistant, bearing guided, onepiece pinion shaft for improved safety and maximum cycle life.
- High precision teeth on piston racks and pinion shaft for accurate positioning, low backlash, and maximum engagement resulting in overall efficient operation.
- Extruded aluminium body with both internal and external corrosion protections having a honed cylinder surface for longer life and a lower coefficient of friction.
- Selected high-quality bearings and seals that provide a wide operating temperature range, low friction, and high cycle life.
- Multifunctional position indicator for visual position indication, and a direct, easy, economical way to mount popular sensor.
- Protection class in IP65





RECOMMENDED PNEUMATIC ACTUATORS TYPES SINGLE ACTING AND CLORIUS ROTARY VALVES AND DECLUTCH

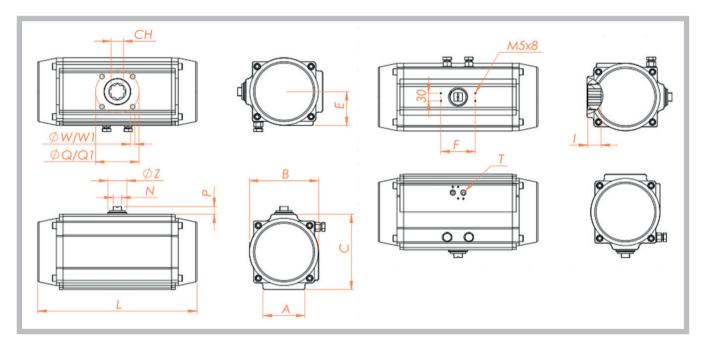
DN	Туре	Drop pressure (P1≤bar)	Pneumatic Actuator for DP 5 bar	DECLUTCH				
65	G3FM-T	25	VT125S	KH-3				
65	G3FM-TM	25	VT1255	KH-3				
80	G3FM-T	25	VT1255	KH-3				
80	G3FM-TM	25	VT1405	KH-4				
100	G3FM-T	25	VT1605	KH-4				
100	G3FM-TM	25	VT1605	KH-4				
125	G3FM-T	25	VT1905	KH-5				
125	G3FM-TM	25	VT1905	KH-5				
150	G3FM-T	16	VT1905	KH-5				
150	G3FM-TM	16	VT1905	KH-5				
200	G3FM-T	16	VT2105	KH-5				
200	G3FM-TM	16	VT2405	KH-6				
250	G3FM-T	16	VT2405	KH-6				
250	G3FM-TM	16	VT2705	KH-6				
300	G3FM-T	16	VT2705	KH-6				
300	G3FM-TM	16	VT3005	KH-7				
350	G3FM-T	10	VT3005	KH-7				
350	G3FM-TM	10	VT350S	KH-8				
400	G3FM-T	10	VT350S	KH-8				
400	G3FM-TM	10	VT4005	KH-9				
450	G3FM-T	10	VT4005	KH-9				
450	G3FM-TM	10	VT4005	KH-9				
500	G3FM-T	10	VT4005	KH-9				
500	G3FM-TM	10	Available o	on request				
600	G3FM-T	10	Available on request					
600	G3FM-TM	10	Available on request					

Other relevant data sheets for VT actuators:

- 2-way valves
- 3-way valves
- Positioners
- Filter regulators
- Controller
- Sensor PT 100
- Pneumatic controller S80

G2FM-T 0.2.5.05.01 G3FM-T 0.2.6.02, 0.2.6.03 0.6.6.01, 0.6.6.02 0.6.8.01 ER2000 0.4.6.01 0.4.7.01 0.6.7.01

DIMENSION SKETCH



MODEL	A	В	С	D	E	F	Р	ØZ	N	ı	FLANGE	α	Ω1	w	W1	Ch	т	Weight [kg]
VT1255	96	157	161	337	85	80	30	56	22	25	F07/10	70	102	M8x12	M10x15	22x22	G1/4′	12.5
VT1405	110	178	178	377	97	80	30	56	22	31	F10/12	102	125	M10x15	M12x18	27x27	G1/4'	15.9
VT1605	112	196	200	412	106	130	30	56	22	31	F10/12	102	125	M10x15	M12x18	27x27	G1/4'	23.8
VT1905	136	216.5	232	488	112	130	30	56	22	41	F10/14	102	140	M10x15	M16x24	36x36	G1/4'	33.8
VT2105	140	235.5	255	550	120	130	30	80	32	40	F14	-	140	-	M16x24	36x36	G1/4'	48.4
VT2405	159	262	292	602	131	130	30	80	32	50	F16	-	165	-	M20x28	46x46	G1/2′	77.8
VT2705	159	295	331	672	147.5	130	30	80	32	50	F16	-	165	-	M20x28	46x46	G1/2'	90.6
VT3005	180	335	354	784	173	130	30	80	32	50	F16	-	165	-	M20x28	46x46	G1/2'	135.6
VT350S	270	385	410	845	195	130	30	80	32	50	F16/F25	165	254	M20x28	M16x30	46x46	G1/2'	188.1
VT4005	290	520	466	956	260	130	30	80	32	60	F25	-	254	-	M16x30	55x55	G1/2′	283.5