V2, V4 and V8 Thermostats

Self-acting Temperature Controls

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TECHNICAL DATA

Closing force400 N, 500 N and 800 NCapillary length3m to 21mNeutral zone $1,5^{\circ}\text{C} - 2,5^{\circ}\text{C}$ Temperature range $0 \text{ to } 160^{\circ}\text{C}$ (-30 to 280°C on request)

For linear valves up to DN150 For heating or cooling valves

APPLICATIONS

The temperature controller, which consists of a thermostat and a valve, is used for controlling the temperature in central heating systems, district heating systems, industrial plants or industrial processes and in marine systems. It can be used for the control of cold or hot water, steam or oil in heating as well as cooling systems.

DESIGN

Thermostat

A thermostat consists of a sensor and a capillary tube, filled with liquid, and an adjusting cylinder. The thermostat type designations and technical data are specified in fig. 2. With temperatures above 170°C, a cooling unit must be fitted between the valve and the thermostat - see fig. 1. The thermostat is self-acting and works on the principle of liquid expansion, it is sturdy in its design, and works with a large closing force - see fig. 2

Sensor

The following sensor types are available - see fig. 4:

- 4.1. Rod sensor in copper or stainless steel and spiral sensor in copper with threaded connection according to ISO R7/1.
- 4.2. Spiral sensor (copper only) with air duct flange.
- 4.3. Rod/spiral sensor with steel flange DN 50, PN 40 and DN 50, PN 160.
- 4.4. Sensor without connection. Usually used with capillary pack box for temperature control in tanks.

Capillary Tube

The capillary tube is made of copper, stainless steel, or of PVC-coated copper - see fig. 3, but can also be delivered with a flexible iron tube protection.

Valve

A wide range of valve types for heating as well as cooling systems can be delivered. For quick and accurate valve selection and valve sizing, we advise you to visit our website www.cloriuscontrols.com and select our sizing software Quick Choice 4.

FEATURES

- No external power required.
- For use in hazardous area.
- Simple design secures reliable controls and reduces costly downtime.
- Customizable, User friendly, Plug & Control
- · No special tools needed for service
- Low installation cost
- Sturdy and reliable

FUNCTION

The adjusting cylinder of the thermostat is set at the required temperature for the heating medium in ${}^{\circ}\text{C}$ or ${}^{\circ}\text{F}$. This setting can be fixed, if required. The temperature control is carried out by the thermostatically controlled valve reducing or increasing the flow of the heating (or cooling) medium. The sensor and the capillary tube, which are filled with a liquid, constitute - together with the adjusting cylinder - a closed system. If the temperature of a medium to be heated is above the required level, the temperature of the sensor liquid rises and expands, causing the piston of the thermostat to act upon the valve, reducing the flow of the heating medium.

Subject to change without notice.



FUNCTION

If the temperature of the medium to be heated is below the required level, the temperature of the sensor liquid falls, reducing the volume of the liquid, so that the piston allows the valve to open under its internal spring, thus increasing the flow of the heating medium. The neutral zone of a thermostat is the temperature difference which can occur at the sensor without any movement of the valve spindle. This represents the sensitivity of the control system to temperature changes: V2 = 2.5°C, V4 = 2°C and V8 = 1.5°C. (see fig. 2.)

CHOICE OF TEMPERATURE CONTROL

The selection of the correct temperature controller is determined by the sizing of the valve and thermostat respectively, which may be chosen by using our webbased software "Quick Choice" available on our website.

Fig. 1 indicates whether the temperature of the heating medium necessitates a cooling unit, and how the thermostat is to be mounted in relation to the valve; for a temperature range -30°C to 170°C the thermostat may be installed both above and below the valve.

Fig. 2 shows the type designation of the thermostat, its closing force in N and its setting range in ${}^{\circ}\text{C}$.

Fig. 3 shows the choices of length and material for the capillary tubes.

Fig. 4 shows the different types of sensors.

Fig. 5 shows the time coefficients for the sensors. **Fig. 6** shows the choices of sensor materials, etc.

Fig. 7 shows the dimensions and weights of the sensors as well as the weight of adjusting cylinders and the thermostats.

FIG. 1. TEMPERATURE LIMITS

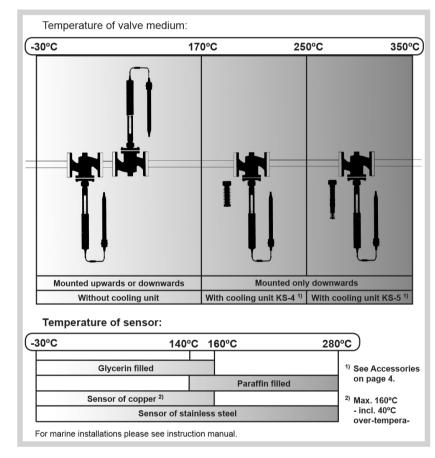


FIG. 2. TEMPERATURE TYPES

Tackwise I Date	Thermostat Types									
Technical Data			V2.05	V4.03	V4.05	V4.10	V8.09	V8.18		
Max. closing force		N	400	500	500	500	800	800		
			0-60	0-160	0-120	0-60	0-120	0-60		
Setting range for standard thermostats1)		ºC	30-90		40-160	30-90	40-160	30-90		
standard thermostates ()			60-120			60-120		60-120		
Neutral zone		БC	2.5	2	2	2	1.5.	1.5.		
For valves with rated travel up to	:	mm	10	21	21	21	21	21		
Travel (amplification)	-30 to 160ºC ²⁾	-30 to 160ºC ²⁾		0.3	0.5	1	0.9	1.8		
in range: mm/ºC	140 to 280ºC ³⁾		0.7	0.33	0.7	1.33	1.2	2.4		
1) Setting ranges from -30 to 280	°C on request Excess	temp.	safety range: 4	I0ºC 2) Glyce	rine 3) Paraffi	in				

Subject to changes, without notice.

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Rod Sensor

Spiral Sensor





Choice of capillary tube, length and material, is determined according to the table below, independent of the choice of the thermostat type.

Ociow, iii	dependent of the th	once of the thermos	tat type.
Length	Copper threads	PVC-coated copper	Stainsless steel
3 m	✓	✓	✓
4.5 m			✓
6 m	✓	✓	✓
7.5 m			✓
9 m	✓	✓	✓
10.5 m			✓
12 m	✓	✓	✓
13.5 m			✓
15 m	✓	✓	✓
16.5 m			✓
18 m	✓	✓	✓
19.5 m			✓
21 m	✓	✓	✓

Adjusting Handle

Scale Adjustment

Union Nut

FIG. 4. SENSOR TYPES

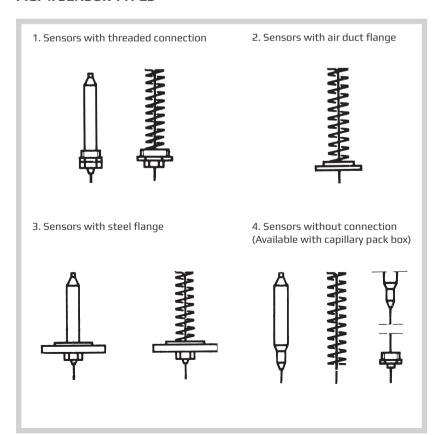
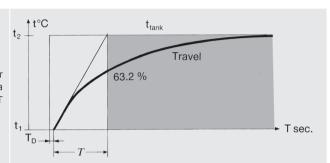




FIG. 5. TIME COEFFICIENT FOR SENSORS

The time coefficients for rod and spiral sensors are measured in water flowing at a velocity of 1 m/sec., for air duct spiral sensors in air at a velocity of 4 m/sec. In the table the time lag $T_{\hbox{\scriptsize D}}$ and time coefficient Tare indicated in sec.



	Copper						d-resista	ant stain (mm)	less steel	Copper with sensor pocket			
Туре	Rod s	ensor	Spiral	sensor	nsor Spiral sensor for air duct		ensor	Spi	ral sensor	Rod sensor		Liquid in sensor	
	T _D	Т	T _D	Т	Т	TD	Т	TD	Т	TD	Т	pocket	
V2.05	10	85	3	20	360	10	85	3	20	20	210	Hot oil	
V4.03	6	120	3	20	360	6	90	3	20	20	250	Hot oil	
V4.05	6	130	2	20	360	6	100	2	20	20	200	Hot oil	
V4.10	8	165	2	20	360	8	150	2	25	25	300	Hot oil	
V8.09	8	165	2	30	600	9	220	2	30	25	450	Hot oil	
V8.18						9	280	10	65	28*	570*	Hot oil	

FIG. 6. SENSOR MATERIAL ETC.

Adjusting Cylinder		Сорре	er sensors			Acid-resistant stainless steel sensors						
a b c n	c h		* ************************************	WWWW 1	h h	**************************************	k k		Copper = c Stainless steel = n			
	a	b	С	d	е	f	h	k	n			
DIN/EN no.	10088	17440	1787	OM-Metal	17100	1725	17440	17440	17440			
Material no.	1.4301	1.4305	2.0090	OM-Metal	1.0134	3.2581	1.4436	1.4435	1.4301			

ACCESSORIES

Manual Adjusting Device



and manual operation of the valves, when a thermostat has not been fitted, e.g. during periods of construction etc.

Cooling Unit KS-4



With stuffing box. For tightening Cooling unit protecting the stuffing box of the thermostat. To be applied at valve temperatures between 170℃ and 250℃.

Cooling Unit KS-5



Cooling unit with built-in bellows gland. Replaces the stuffing box of thermostat. Must be applied by valve temperatures between 250°C and 350°C.

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FIG. 7. DIMENSIONS AND WEIGHTS

The measurements G and H are pipe threads according to ISO R7/1. All other measurements are mm. Weight: Net. c = Copper sensor.		Thermostat / Sensor material											
		Type V2.05		Туре	Type V4.03		Type V4.05		Type V4.10		V8.09	Type V8.18	
s = Acid-resistant stainless steel s	sensor.	С	s	С	s	С	5	С	S	С	5	С	s
Adjusting cylinder Weights see below	A B	305 405	305 406	385 525	385 525	385 525	385 525	385 525	385 525	560 740	560 740		560 740
Sensor with threaded connection Weight incl. G-connection Weight incl. H-connection	C D E F G H kg	210 235 22 49 R ³ / ₄ R2 1.8 2.3	190 170 22 49 R ³ / ₄ R2 1.8 2.3	210 235 22 49 R1 R2 2.4 2.9	190 170 22 49 R1 R2 2.4 2.9	390 235 22 49 R1 R2 2.6 3.1	380 250 22 49 R1 R2 2.6 3.1	490 325 28 49 R1 R2 3.3 3.8	515 325 25 49 R1 R2 3.3 3.8	710 425 28 49 R2 R2 6.3 6.3	745 435 25 49 R2 R2 6.3 6.3		800 810 34 49 R2 R2 7.3
Sensors with air duct flange	F I L M kg	49 430 60 95 1.8		49 430 60 95 2.4		49 430 60 95 2.6		49 430 60 95 3.3		49 450 60 95 5.8			

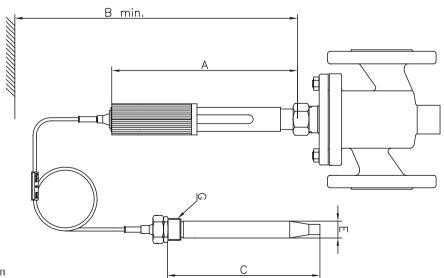




FIG. 7. DIMENSIONS AND WEIGHTS

The measurements G and H are pipe threads according to ISO R7/1. All other measurements are mm. Weight: Net. c = Copper sensor.		Thermostat / Sensor material											
		Type V2.05		Type V4.03		Type V4.05		Type V4.10		Type V8.09		Type V8.18	
s = Acid-resistant stainless steel se	ensor.	С	5	С	S	С	s	С	5	С	S	С	s
Sensor with steel flange DN 50, PN 40	E F O P R S T kg	22 49 200 225 4x18 125 165 22 5.3	22 49 180 160 4x18 125 165 22 5.3	22 49 200 225 4x18 125 165 22 5.9	22 49 180 160 4x18 125 165 22 5.9	22 49 380 225 4x18 125 165 22 6.1	22 49 360 240 4x18 125 165 22 6.1	28 49 480 315 4x18 125 165 22 6.8	25 49 505 315 4x18 125 165 22 6.8	28 49 700 415 4x18 125 165 22 9.3	25 49 735 425 4x18 125 165 22 9.3		34 49 790 800 4x18 125 165 22 10.3
Sensor with steel flange DN 50, PN 160	E F N O P R S T kg	22 49 180 205 4x27 145 195 45 11.3	22 49 160 140 4x27 145 195 45 11.3	22 49 180 205 4x27 145 195 45 11.9	22 49 160 140 4x27 145 195 45	22 49 360 205 4x27 145 195 45 12.1	22 49 340 220 4x27 145 195 45 12.1	28 49 460 295 4x27 145 195 45 12.8	25 49 485 295 4x27 145 195 45 12.8	28 49 680 395 4x27 145 195 45	25 49 715 405 4x27 145 195 45 15.3		34 49 770 780 4x27 145 195 45 16.3
Sensors without connection Available with capillary pack box in stainless steel (1.4436)	E F G H V kg ¹⁾ kg ²⁾ kg ³⁾	22 49 R1 R2 250 290 1.6 1.6 1.8 2.3	22 49 R1 R2 230 220 1.6 1.6 1.8 2.3	22 49 R1 R2 250 290 2.2 2.2 2.4 2.9	22 49 R1 R2 230 220 2.2 2.2 2.4 2.9	22 49 R1 R2 430 290 2.3 2.4 2.6 3.1	22 49 R1 R2 410 310 2.3 2.4 2.6 3.1	28 49 R1 R2 535 375 3 3.1 3.3	25 49 R1 R2 555 370 3 3.1 3.3	28 49 R2 R2 750 470 5.5 5.6 6.3	25 49 R2 R2 785 490 5.5 5.6 6.3 6.3		34 49 R2 R2 840 860 6.5 6.6 7.3 7.3